

**MULTI-CHANNEL OPTICAL ATTENUATOR AND MANUFACTURING METHOD  
THEREOF**

**BACKGROUND OF THE INVENTION**

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**Field of the Invention**

The present invention relates to a multi-channel optical attenuator and manufacturing method thereof, and more particularly, to a multi-channel optical attenuator in which an actuator structure and a support structure are bonded to each other by a bonding medium in a Planar Lightwave Circuit (PLC) structured optical attenuator to control a light path using a waveguide, and a manufacturing method thereof.

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**Description of the Related Art**

An optical attenuator, which is one of main parts in light transmission, is provided with an attenuating part. The attenuating part of the optical attenuator generates light loss of a predetermined amount and outputs an attenuated light signal through an output terminal. In light communication network, optical power received at a predetermined portion is different depending on the system's construction due to a difference in transmission loss of optical fiber according to the transmission distance, a

difference in the number of connection points of optical fibers, optical coupling used in the transmission path, and the like. It is the optical attenuator to function to control the above factors.

5       The optical attenuator is configured to include an optical fiber part provided with an input terminal and an output terminal, and an attenuating part functioning to attenuate optical signals. Also, in case of a multi-channel structure, due to increase in device size and difficulty in  
10 fine alignment of optical fiber, there is sometimes used a structure where semiconductor device processing technologies are employed to fabricate a waveguide array of silica or the like and the respective waveguides are moved to adjust the optical transmission amount.

15       Optical attenuators are classified into fixed optical attenuator and variable optical attenuator according to the variation in the attenuated amount. Also, the variable optical attenuators can be classified into single channel VOA and multi-channel VOA according to the number of the  
20 input and output terminals.

FIG. 1 illustrates a structure of a PLC type multi-channel optical attenuator. Optical signal outputted from an optical fiber 110 of an input terminal passes through an optical attenuator 100 between the optical fiber 110 of the  
25 input terminal and an optical fiber 120 of an output

terminal. The optical attenuator 100 is divided into a fixed waveguide part 130 connected to the optical fiber and a movable waveguide part 140 between the fixed waveguide parts 130. The movable waveguide 140 is arranged adjacent to an actuator 150 positioned at a side portion and is moved in a horizontal direction by the operation of the actuator 150, thereby adjusting the amount of optical signals transferred from the fixed waveguide 130. In FIG. 1, there is shown the multi-channel structure where a plurality of channels each being configured to include the optical fiber 110 of the input terminal, the optical fiber 120 of the output terminal, and the optical attenuator 100 arranged between the optical fibers 110 and 120.

To drive the optical attenuator shown in FIG. 1, there is essentially requested the actuator 150 arranged between the fixed waveguides 130, for moving the movable waveguide 140. Since silica forming the waveguide is formed on a silicon substrate, it is required to fabricate an actuator of a silicon structure. Also, to enable a precise etching and enable the operation of the actuator without any problem, it is necessary to form the thickness of the silicon membrane used as the actuator as thin as approximately 100 $\mu$ m or less and to provide a support structure for supporting the actuator.

Accordingly, in case of the conventional art, as the support structure for supporting the silicon membrane, glass or silicon is generally used. This support structure of glass or silicon is bonded with the silicon membrane thereby  
5 to fabricate an optical attenuator including the actuator. Especially, since glass is transparent and has a relatively low junction temperature with silicon, it facilitates alignment of the waveguide and the actuator when being bonded with the silicon membrane. Thus, it is frequently  
10 used as the support structure.

FIGS. 2A to 2D illustrate a manufacturing method of an optical attenuator using glass as the support structure according to the conventional art (Steps a to d).

In FIG. 2A, optical waveguides 220 are formed on a  
15 silicon substrate 210. The optical waveguides 220 of a desired number of channels are arranged spaced apart by a predetermined interval from one another. (Step a)

In FIG. 2B, a support structure 230 for supporting the silicon substrate 210 on which the waveguides are formed is  
20 prepared. As the support structure 230, transparent glass is used as aforementioned. Cavities 240 where the optical waveguides 220 are inserted and positioned are formed in the support structure 230 of glass. (Step b)

In FIG. 2C, the silicon substrate 210 on which the  
25 optical waveguides are formed in the step a (as shown in FIG.

2A) is bonded to the support structure 230 such that the optical waveguides 220 are positioned in the cavities 240. The silicon substrate 210 is made into a thin membrane. (Step c)

5 In FIG. 2D, the bonded silicon substrate 210 is selectively etch-processed to form an actuator. (Step d)

Thus, in the conventional manufacturing method of the optical attenuator, the silicon substrate 210 is bonded to the support structure 230 of glass by an anodic bonding  
10 method in which high voltage and heat are applied. In this bonding process, heat of 400 - 500 °C is applied, which has an influence on the waveguides formed on the silicon substrate 210. Also, the bonding may be poor depending on the surface state of the bonding surfaces of the silicon  
15 substrate and the support structure.

In addition, in the conventional optical attenuator, the support structure has to use a special glass having the same heat expansion coefficient as silicon, which causes the increase of production costs and the difficulty in selecting  
20 material.

Further, the conventional method of manufacturing the optical attenuator uses isotropic etching process or sand blasting process to form the cavities in the support structure. However, the conventional manufacturing method  
25 makes it difficult to form the cavities having a precise

size adapted for the size of the waveguides and it also  
needs a design to provide a sufficient margin between the  
channels upon considering the bonding area, which acts as  
great difficulties in integration and miniaturization of  
5 products.

### SUMMARY OF THE INVENTION

Accordingly, the present invention has been devised to  
10 solve the aforementioned problems.

An object of the present invention is to provide a  
method for manufacturing an optical attenuator in which a  
bonding medium layer of polymer is formed between an  
actuator structure and a support structure, the actuator  
15 structure being formed from a silicon substrate provided  
with waveguides.

Another object of the present invention is to reduce  
heat applied when bonding a support structure so as to  
manufacture an optical attenuator, enhance the freedom in  
20 selecting materials used as the support structure, and  
enhance the integration and miniaturize the optical  
attenuator in a multi-channel arrangement.

Additional advantages, objects, and features of the  
invention will be set forth in part in the description which  
25 follows and in part will become apparent to those having

ordinary skill in the art upon examination of the following or may be learned from practice of the invention. The objectives and other advantages of the invention may be realized and attained by the structure particularly pointed out in the written description and claims hereof as well as the appended drawings.

To achieve these objects and other advantages and in accordance with the purpose of the invention, as embodied and broadly described herein, there is provided an optical attenuator which adjusts transmission amount of an optical signal inputted through an optical signal transmission line and outputs the optical signal, comprising: a silicon layer provided with a waveguide for transmitting the optical signal from the optical signal transmission line and an activator formed at a predetermined portion thereof; a bonding medium layer provided with a cavity into which the waveguide is inserted, the bonding medium layer being bonded at a waveguide-formed face of the silicon layer; and a support layer attached to the bonding medium layer at an opposite face to a face where the bonding medium layer is bonded with a silicon substrate.

Preferably, the bonding medium layer is formed of a polymer having a high light transmission. More preferably, the bonding medium layer is formed of polydimethylsiloxane (PDMS).

Preferably, the support layer is made of glass. Also, the cavity into which the waveguide is inserted preferably has a width and a depth substantially same as those of the waveguide.

5        Preferably, the actuator formed in the silicon layer is a microelectromechanical system (MEMS) actuator which is movable in a horizontal direction depending on an application of a voltage. More preferably, the MEMS actuator is a comb type actuator.

10        In another aspect of the present invention, there is provided a method for manufacturing an optical attenuator, the method comprising the steps of: forming a photosensitive structure on an auxiliary substrate, the photosensitive structure having a size substantially same as that of a  
15 waveguide connected with an optical signal transmission line; forming a bonding medium layer on the auxiliary substrate so as to cover the photosensitive structure; separating the auxiliary substrate from the bonding medium layer to form a cavity in the bonding medium layer;  
20 attaching a support layer on an opposite face to a cavity-formed face of the separated bonding medium layer; preparing a silicon substrate provided at a predetermined surface thereof with a waveguide connected with the optical signal transmission line; bonding the silicon substrate and the  
25 bonding medium layer to each other such that the waveguide

of the silicon substrate is inserted into the cavity of the bonding medium layer; and forming an actuator on the silicon substrate.

Preferably, the bonding medium layer is formed of a polymer having a high light transmission. More preferably, the bonding medium layer is formed of polydimethylsiloxane (PDMS).

Preferably, the support layer is made of glass. Also, the cavity into which the waveguide is inserted has a width and a depth substantially same as those of the waveguide.

Preferably, the actuator formed in the silicon layer is a microelectromechanical system (MEMS) actuator which is movable in a horizontal direction depending on an application of a voltage. More preferably, the MEMS actuator is a comb type actuator.

It is to be understood that both the foregoing general description and the following detailed description of the present invention are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

The accompanying drawings, which are included to provide a further understanding of the invention and are

incorporated in and constitute a part of this application, illustrate embodiment(s) of the invention and together with the description serve to explain the principle of the invention. In the drawings:

5           FIG. 1 illustrates a structure of a PLC type multi-channel optical attenuator;

          FIGS. 2A to 2D illustrate a manufacturing method of an optical attenuator using glass as the support structure according to the conventional art; and

10           FIGS. 3A to 3G illustrate a manufacturing process of an optical attenuator according to the present invention.

#### **DETAILED DESCRIPTION OF THE INVENTION**

15           Reference will now be made in detail to the preferred embodiments of the present invention, examples of which are illustrated in the accompanying drawings. The manufacturing method of an optical attenuator according to the present invention is performed in the order of steps a to g in FIGS. 20 3A to 3G. In particular, a layered structure for supporting the waveguides will be described in more detail.

          FIGS. 3A to 3G illustrate a manufacturing process flow of an optical attenuator according to the present invention. First, as shown in FIG. 3A, a step of forming a 25 photosensitive structure 20 having substantially the same

size as waveguides connected with optical signal transmission lines on an auxiliary substrate 10 is carried out.

The auxiliary substrate 10 includes an arbitrary substrate on which silicon substrate or photosensitive pattern can be formed. The photosensitive structures 20 are formed at the same size, number and interval as the waveguides arranged on the auxiliary substrate 10. The photosensitive structures 20 are formed by thickly coating photoresist film and patterning and exposing the coated photoresist film.

Next, as shown in FIG. 3B, a bonding medium layer 30 is formed on the auxiliary substrate 10 including the photosensitive structures 20 to cover the photosensitive structures 20. Preferably, the bonding medium layer 30 has a high light transmission property. The bonding medium layer 30 is formed by solidifying liquid polymer on the auxiliary substrate 10. As the polymer material, materials permitting covalent bond between silicon (Si) atoms and oxygen (O) atoms can be used. Also, the polymer material should be a material bondable to silicon or glass with a high light transmission property.

Accordingly, the bonding medium layer 30 preferably uses polydimethylsiloxane (PDMS) of liquid state. PDMS is a kind of silicon rubber and is polymer permitting covalent

bond between silicon (Si) atoms and oxygen (O) atoms with a high light transmission property.

After solidifying the liquid PDMS 30 formed on the auxiliary substrate 10 to cover the photosensitive structures 20, the auxiliary substrate 10 is separated from the bonding medium layer 30. AS the auxiliary substrate 10 is separated, the photosensitive structures 20 are also separated from the bonding medium layer 20 so that cavities 35 into which the waveguides can be inserted are formed 35 in the bonding medium layer 30 as shown in FIG. 3C.

Since the present invention forms the cavities as above, it has an advantage in that the integration of the waveguides is enhanced. In other words, in the conventional art in which glass is used as the support structures, isotropic etching process or sand blasting process is used to form the corresponding regions of the waveguides, which makes it difficult to implement precise cavities adapted for the size of the waveguides. Also, the conventional art needs a design in which a sufficient margin is given between the channels so as to secure a sufficient bonding area between the cavities.

However, in the present invention, since the cavities are formed at substantially the same size as the size of the waveguides, it is advantageous to reduce unnecessary space and to decrease the interval between the channels while

providing the same bonding area as in the conventional art. The above advantages of the present invention contribute to the miniaturization of the multi-channel optical attenuator and the improvement in the integration.

5       Next, a support layer 40 is attached on the bonding medium layer 30 where the cavities 35 are formed as shown in FIG. 3D. The support layer 40 is attached to an opposite surface to a face where the cavities 35 are formed, and is formed of glass material. Since the support layer 40 is  
10   formed of transparent glass material, it becomes easy to align the waveguides and the actuator. Owing to the same reason, the bonding medium layer 30 is also formed of material having excellent light transmission property.

      Since the optical attenuator of the present invention  
15   employs the bonding medium layer 30, various glass materials can be selected unlike that of the conventional art. In the conventional case, since the silicon substrate is bonded with glass, it is required to use a glass material, for instance, pyrex glass, having the same heat expansion  
20   coefficient as silicon. However, in case of the present invention, the bonding medium layer is used, and PDMS used as the bonding medium layer and glass are bondable to each other without applying high temperature heat during the bonding process. Accordingly, various glass materials can be

selected thereby to save the material costs to the total production costs.

At this time, it is necessary to bond the bonding medium layer of PDMS and the support layer of glass. First, surface of the PDMS is treated by using Tesla coil and is oxidized by silanol radical. The oxidized surface of the PDMS is contacted with glass and left along with the glass for four hours so that the oxidized surface of the PDMS is bonded with the glass. The above bonding process is only exemplarily proposed and any other bonding process can be also employed if providing an equivalent effect.

As above, after the support layer 40 is bonded to the bonding medium layer 30, the waveguides 60 are aligned to correspond to the cavities 35. For this purpose, the waveguides 60 are formed on a silicon substrate 50. The silicon substrate 50 uses a silicon (Si) wafer having a predetermined thickness. The waveguides 60 made of silica are prepared on this substrate 50. The waveguides 60 are formed by a predetermined number and at a predetermined interval depending on the number of channels and a design pitch. The silicon substrate 50 with the waveguides 60 thereon is bonded with the bonding medium layer 30 such that the waveguides 60 are inserted into the cavities of the bonding medium layer 30. In other words, the waveguides-formed surfaces of the silicon substrate 50 are bonded with

the cavities-formed surfaces of the bonding medium layer 30 each other.

To bond the cavities-formed surfaces with the silicon substrate 50, the bonding medium layer of PDMS and the silicon substrate are surface-treated by using an inductively coupled plasma (ICP) equipment. After the surface treatment, the two materials are contacted with each other having irreversible bonding therebetween, as shown in FIG. 3E.

Since PDMS is used as the material of the bonding medium layer 30, a bonding process between glass and silicon substrate can be omitted. In other words, the conventional direct bonding between glass and silicon substrate has several limitations, such as application of heat with a relatively high temperature. However, the present invention uses PDMS as the material of the bonding medium layer, and both surfaces of the PDMS are respectively bonded with glass and silicon substrate. Thus, the inventive bonding process provides an advantage to enable the bonding through surface treatment of a short time period.

As above, after the silicon substrate 50 and the bonding medium layer 30 are bonded, the silicon substrate 50 is processed so as to form a driving part. In other words, the silicon substrate 50 is first processed thin, as shown in FIG. 3F. Then, a pattern layer is formed on the processed

silicon surface and is processed to form a driving part 70, as shown in FIG. 3G. As the driving part 70, an actuator 150 is formed as shown in FIG. 1. The actuator 150 is preferably an MEMS actuator that is movable in a horizontal direction when a voltage is applied to. In particular, the actuator is more preferably a comb type actuator.

As described previously, a method for manufacturing an optical attenuator according to the present invention, employs the bonding medium layer formed of polymer between an actuator structure formed from the silicon substrate having waveguides thereon and a support structure. As a result, the flexibility of selecting materials for the support structure is increased, and an optical waveguide and manufacturing method thereof that enables enhancement of integrity and realization of miniaturization in a multi-channel configuration can be provided.

It will be apparent to those skilled in the art that various modifications and variations can be made in the present invention. Thus, it is intended that the present invention covers the modifications and variations thereof provided they come within the scope of the appended claims and their equivalents.